



Vardhmān

Delivering Excellence. Since 1965.

YARN S



PREFERRED
BY
TEXTILE
DESIGNERS
WORLDWIDE.



Vardhman

CERTIFICATIONS



We are one of the largest vertically integrated textile conglomerates in India, with 23 manufacturing units spanning across 6 states and a committed task force of 27,000 people. In over five decades of our exhilarating existence, we have strived to deliver unparalleled quality through our state-of-the-art technology and customer-first approach.

Vardhman Yarns, our flagship business, had a humble beginning in 1965 with 14,000 spindles. Today it has grown to become one of the largest yarn manufacturers, boasting of 1.2 million spindles and a yarn production capacity of 650 metric tonnes per day.

Our operational excellence in processes, products and people is reflected in our status as a preferred supplier to the most discerning and quality-conscious markets, such as Japan, EU, USA & the Far-East.

Our standing as a one-stop shop for yarns has enabled us to garner an impressive customer list that includes leading global fabric brands like GAP, Giorgio Armani, Arrow, Allen Solly, Benetton, Superdry, Polo, Ralph Lauren, H&M, Adidas, M&S, Victoria Secret, etc. We, at Vardhman, enrich the lives of millions of people across the globe with our products everyday.

GREIGE YARNS

GREIGE COTTON - HOISERY

Available	Carded & Combed
Spinning Process	<ul style="list-style-type: none"> • Ring Spun, Compact & TFO • Ultra (Contamination Controlled), Contamination Free
Blends	<ul style="list-style-type: none"> • With Imported Cotton like Pima, Ultima, Giza, etc. • With other than Conventional Cotton like Organic, Fairtrade, BCI, Recycled Cotton, etc.
Count Range	1/16 - 1/60 Ne & 2 ply

GREIGE COTTON - WEAVING

Available	Carded & Combed
Spinning Process	<ul style="list-style-type: none"> • Ring Spun, Compact, Open End & TFO • Ultra (Contamination controlled), Contamination Free
Blends	<ul style="list-style-type: none"> • With Imported Cotton like Pima, Ultima, Giza, etc. • With other than Conventional Cotton like Organic, Fairtrade, BCI, Recycled Cotton, etc.
Count Range	1/7 - 1/20 Ne

POLYESTER COTTON YARNS

Available Carded & Combed

Spinning Process

- Ring Spun, Compact & TFO
- Ultra (Contamination Controlled), Contamination Free

Blends

- With Imported Cotton like Pima, Ultima, Giza, etc.
- With other than Conventional Cotton like Organic, Fairtrade, BCI, etc.
- With Recycled Cotton & Recycled Polyester
- Available PC 40:60, 48:52, 65:35, 20:80

Count Range 1/16 - 1/60 Ne & 2 ply

SPECIALITY YARNS

SPECIALITY: SPECIAL BLENDED YARNS

Versatile range of yarns with blends of various fibres. The range has differentiated properties on account of fibre origin, fibre functionality or spinning technology.

Available	Cellulosic, Natural, Functional and Sustainable Fibres in 100%, Blends & Tri Blends	
Blends	Cellulosic	Viscose, Modal, Micromodal, Lyocell, Bemberg, Bamboo, etc.
	Natural	Blends with Linen, Hemp, Wool, Silk, etc.
	Functional	Blends with Coolmax, Thermolite, Feelfresh, Cocona, Recrotherm, Kooltex, Nylon, etc.
	Sustainable	Blends with Ecovero, Recycled Polyester, Recycled Cotton, etc.
Forms	Grey, Dyed & Melange	
Spinning Process	Ring Spun, Compact, Slub, Elli Twist & Core Spun	

SANSPILL: VORTEX YARNS

Vortex yarns are high quality yarns with rich combination of functional & fashionable features. Less hairiness & clean appearance, high resistance to pilling & abrasion, high moisture absorption, less shrinkage & high wash resistance.

Available	<ul style="list-style-type: none"> • 100% Cellulosic (Viscose, Modal, Tencel, Micromodal, Bamboo & Ecovero) • 100% Cotton
Blends	<ul style="list-style-type: none"> • Cellulosic Blends (With Cotton or other Cellulosic Fibres) • Polyester Cotton • Polyester Viscose • Tri Blends
Forms	In Grey & Dyed
Count Range	1/14 - 1/60 Ne & 2 Ply

EXPRESSIONS: SLUB YARNS

Slub yarn is categorized as fashionable yarn with fancy effect. These yarns are specially engineered to a specific pattern of mass, length & frequency.

Available	<ul style="list-style-type: none">• 100 % Cotton & Blends with Cellulosic, Polyester & Acrylic• 100 % Cellulosic: Viscose, Modal, Tencel, Micromodal & Bamboo
Blends	<ul style="list-style-type: none">• Cellulosic Blends with Cotton, Polyester & Acrylic• With Indian Cotton & Imported Cotton like Pima/Giza• With Special Fibres: Wool, Linen, Silk, Hemp, Nylon, Coolmax, Thermolite, Spandex, etc.• With Sustainable Fibres like Organic, BCI, Fairtrade, Recycled Cotton & Recycled Polyester• Ultra (Contamination Controlled Yarns)
Special Effects	<ul style="list-style-type: none">• Injecta, Flaky, Snow, Jaspe, Neppy, Short Slub, Long Slub, Injecta Slub, Multi Counts, Multi Slub, Multi Twist, Reverse Slub, XSS Slub• More than 1000 Slub Patterns
Forms	In Grey, Dyed, Melange & Gassed Mercerized
Count Range	1/6 - 1/60 Ne

EXPANSIA: CORE SPUN YARNS

Core Spun yarns are two-component structure with a core and a sheath. Generally continuous filament or spandex yarn are used as core and the staple fibres used as sheath covering. The Core Spun yarn used to enhance functional properties of the fabrics such as strength, durability and stretch comfort.

Available	100 % Cotton: Carded and Combed
Blends	<ul style="list-style-type: none">• With Indian Cotton & Imported Cotton like Pima/Giza• With Sustainable Fibres like Organic, BCI, Fairtrade, Recycled Cotton & Recycled Polyester• Slub CSY & Dual Core CSY• Polyester Cotton Blends, Polyester Viscose Blends & 100% Polyester• Cellulosic Blends (20's to 60's Ne)• With Special Functional Fibres like Coolmax, Thermolite, Cocona, etc.
Count Range	1/8 - 1/100 Ne
Denier Range	20 D - 140 D

DYED YARNS

ACRYLIC HANK DYED

Acrylic fibres are synthetic fibres made from a polymer. The polymer is formed by free radical polymerization in aqueous suspension. Acrylic is lightweight, soft, and warm, with a wool-like feel.

Available	<ul style="list-style-type: none">• 100% Acrylic Greige: 2/22 VIP for Knitting, 1/22 VIP, 2/38 HT, 1/40 & 2/40 for Weaving• 100% Acrylic Dyed: Yarns with Features like Low Pill, Extra Soft, Super Sheen & Excellent Drape
Blends	<ul style="list-style-type: none">• Acrylic Blends: Acrylic Blended Yarns with Sparkling, Mohair, Angora, Cashmere like Feel and Appearance• Structured Yarns: Boucle, Brushed, Slub, Knob & Spiral
Hand Knitting	Range of Classic and Fancy Yarns in 100% Acrylics and Blend. 50 Products in a Wide Colour Range in Packing Form of Hanks & Balls

RANGOLI: MELANGE YARNS

Melange yarn is a combination of two fibres (whether of same type but different in color or type of fiber used is different). In case of cotton Melange yarn, a Melange yarn is the yarn which is produced with various combinations of raw white and dyed cottons or dyed fibres.

Available	<ul style="list-style-type: none">• 100% Indian and Imported Cotton• 100% Cellulosic and Blends of Cellulosic Fibres
Blends	<ul style="list-style-type: none">• Cotton Blended with Cellulosic Fibres• Polyester Filament Blends, Nylon, Acrylic, Mod-Acrylic & Polyester Filament• Special Fibers like Linen, Hemp, Wool, Silk, Lurex, Miyabi, Carbon, Sorona, Cocona, etc.• With Sustainable Fibres like Organic, BCI, Fairtrade, Recycled Cotton, Recycled Polyester, Ecovero, Viscose & Post Production Garments Recycle• Ultra (Contamination Controlled Yarns)
Special Effects	<ul style="list-style-type: none">• Compact, Slub, Spectra, Jaspe, Core Spun & Innovative• With the Effects of Snow, Flaky, Neppy, Dischargable, Hairy & Lurex
Applications	Hosiery, Weaving & Flat Knitting
Count Range	1/16 - 1/80 & 2 ply

GASSED MERCERIZED DYED

Gassed Mercerized yarns provides unique lustre, negligible shrinkage and pilling free end product, stronger yarn for higher durability, fast to post mercerizing, majestic handle & look.

Available	100% Cotton
Blends	<ul style="list-style-type: none">• With Indian Cotton & Imported Cotton like Pima/Giza• With Sustainable Fibres like Organic & BCI• Gassed Mercerized Space Dyed• Gassed Mercerized Melanges• Special finishes Antibacterial, Hydrophylic & Antifade upon request
Spinning Process	Ring Spun, Compact, Slub & Elli Twist
Count Range	2/20 - 2/80 Ne

PACKAGED DYED

Dyed yarns in cone form for hosiery & weaving

Available	<ul style="list-style-type: none">• 100% Cotton & Blended Fibres• 100% Cellulosic & Blended Fibres
Blends	<ul style="list-style-type: none">• With Indian Cotton & Imported Cotton like Pima/Giza• With Blends like Polyester & Acrylic• With Cellulosic Blends: Viscose, Modal, Tencel, Micromodal & Bamboo• With Special Fibres: Wool, Linen, Silk, Hemp, Nylon, Lycra, Coolmax, Thermolite, etc.• With Sustainable Fibres like Organic, BCI, Fairtrade, Recycled Cotton & Recycled Polyester
Spinning Process	Ring Spun, Compact, Vortex, Open End, Core Spun, Slub & Elli Twist
Special finishes	Antibacterial, Hydrophylic, Space Dyed & Antifade upon request
Count Range	1/16 - 1/80 Ne & 2 ply

YARNS AT A GLANCE

GREIGE

S No.	Product	Knitting	Weaving	Greige	Dyed	Count Range
1	Cotton	✓	✓			1/16 - 1/60 Ne & 2 ply
2	Open End		✓			1/7 - 1/20 Ne
3	PC Yarns	✓	✓			1/16 - 1/60 Ne & 2 ply

SPECIAL YARNS

S No.	Product	Knitting	Weaving	Greige	Dyed	Count Range
1	Cellulosic	✓	✓	✓	✓	1/20 - 1/40 Ne & 2 Ply
2	Natural	✓	✓	✓	✓	1/20 - 1/40 Ne & 2 Ply
3	Functional	✓	✓	✓	✓	1/20 - 1/40 Ne & 2 Ply
4	Sustainable	✓	✓	✓	✓	1/20 - 1/40 Ne & 2 Ply
5	Vortex	✓	✓	✓	✓	1/14 - 1/60 Ne & 2 Ply
6	Slub		✓	✓		1/6 - 1/60 Ne
7	Core Spun	✓	✓	✓	✓	1/8 - 1/100 Ne

ACRYLIC BLEND YARNS

S No.	Product	Knitting	Weaving	Greige	Dyed	Count Range
1	100% Acrylic	✓	✓	✓	✓	2/14 - 2/42 Nm
2	Fancy Acrylic	✓	✓		✓	1/5 - 1.3 Nm
3	Machine Knitting Yarn	✓			✓	2/14 - 2/42 Nm
4	Hand Knitting Yarn	✓			✓	4 - 21 Nm

DYED YARNS

S No.	Product	Knitting	Weaving	Greige	Dyed	Count Range
1	Melanges	✓	✓			1/16 - 1/80 Ne & 2 ply
2	Gassed Mercerized	✓	✓		✓	2/20 - 2/80 Ne
3	Packaged Dyed	✓	✓		✓	1/16 - 1/80 Ne & 2 ply

**STRATEGICALLY
LOCATED TO SERVE
YOU BETTER.**

CORPORATE OFFICES

For Domestic Yarn Business:
Central Marketing Yarns,
Vardhman Textiles Limited,
Chandigarh Road, Ludhiana-141010, Punjab
T: 91-161-2228943-48
Email-id: yarns@vardhman.com

For Export Yarn Business:
Yarn Exports,
Vardhman Textiles Limited,
Chandigarh Road, Ludhiana-141010, Punjab
T: 91-161-2228943-48
Email-id: ranaharjinder@vardhman.com

REGIONAL OFFICES

LUDHIANA

Vardhman Textiles Limited
Chandigarh Road, Ludhiana-141010, Punjab
T: 91-161-2223599, 6701426
M: +91-81466 25325

GURGAON

Vardhman Textiles Limited
1st Floor, Palm Court, Sector-16,
M G Road, Gurgaon-122001, Haryana
T: 91-124-4981600-04
M: +91-96500 98361

MUMBAI

Vardhman Textiles Limited
314, Solaries II ,Opp. L&T Gate No. 6,
Saki Vihar Road, Andheri (East) - 400072, Maharashtra
T: 91-22-28576823, 28576824
M: +91-77380 92767

KOLKATA

Vardhman Textiles Limited
3rd Floor, Flat No. 6, P-22,
C.I.T. Road, Scheme LV, Kolkata-700014, West Bengal
T: 91-033-22841475, 22650474
M: +91-91633 54105

TIRUPUR

Vardhman Textiles Limited
377-B, Muthuswami Industrial Complex,
Palladam Road, Tirupur-641604, Tamil Nadu
T: 91-421-2215634/41, 6455777
M: +91-8870002662



Vardhman

Delivering Excellence. Since 1965.

YARNS | **FABRICS** | **THREADS** | **GARMENTS** | **FIBRES** | **STEELS**

VARDHMAN TEXTILES LIMITED

Chandigarh Road, Ludhiana-141010, Punjab T +91-161-2228943-48 | W www.vardhman.com